

No.	Product Category	Specification OD * WT	Material	Standard
1	L. & M. pressure boiler tube	89-219 × 6.0-26	10, 20	GB3087-1999
2	H. pressure boiler tube	89-219 × 6.0-45	20G	GB5310-1995
			12Cr1MoVG	
			15CrMoG	
3	Structure pipe	89-219 × 6.0-50	20, 35, 45	GB/T8162-1999
			Q345	
4	Fluid transmission pipe	89-219 × 6.0-40	10, 20	GB/T8163-1999
5	Petroleum cracking pipe	89-219 × 6.0-40	10, 20G	GB/T9948-88
			15CrMo	
6	Hydraulic support pipe	89-219 × 6.0-40	27 SiMn	GB/T17396-1998
7	Chemical fertilizer pipe	89-219 × 6.0-45	10, 20G, 16Mn	GB/T6479-2000
8	Coupling stock	88.9-215.9 × 12.17-19.0	J55, N80, P110	API SPEC 5CT
			C90, C95	
9	Automobile semi-shaft pipe	89-121 × 16-28.5	45Mn2, 40Cr	YB/T5035-1996
10	Ship-building pipe	89-219 × 6.0-20	320, 360, 410	GB/T5312-1999
			460, 490	
11	Green drill pipe	88.9-139.7 × 7.11-12.70	E, X, G, S	API SPEC 5D
12	Accumulator pipe	152-219 × 10-16	35CrMo	GB18248-2000
13	Trailer axle tube	159-219 × 12-16	20Mn2	Acc. to technical agreement.
			20CrMo4	
14	Mechanical pipe	89-200 × 6-38	GCr15	Acc. to technical agreement

Advanced Assel Mill size range:																							
O.D	5.5	6	6.5	7.1	8	9	10	11	12.5	14.2	15	16	17.5	20	22.2	25.4	28	30	32	34	40	45	
	Unit Weight(kg/m)																						
89	11.33	12.28	13.22	14.16	15.98	17.76	19.48	21.16	22.79	25.89	27.37	28.80	30.18	34.03									
95	12.14	13.17	14.19	15.19	17.16	19.09	20.96	22.79	24.56	27.96	29.59	31.17	32.7	36.99									
102	13.09	14.21	15.31	16.40	18.55	20.64	22.69	24.69	26.63	30.38	32.18	33.93	35.63	40.44	43.4	47.47							
108	13.90	15.09	16.27	17.44	19.73	21.97	24.17	26.31	28.41	32.45	34.40	36.30	38.15	43.40	46.66	51.17							
114	14.72	15.98	17.23	18.47	20.91	23.30	25.65	27.94	30.19	34.52	36.62	38.67	40.66	46.36	49.91	54.87							
121	15.67	17.02	18.35	19.68	22.29	24.86	27.37	29.84	32.26	36.94	39.21	41.43	43.60	49.81	53.71	59.18	64.21						
127		17.90	19.31	20.71	23.48	26.19	28.85	31.47	34.03	39.01	41.43	43.80	46.12	52.77	56.96	62.88	68.36						
133		18.79	20.28	21.75	24.66	27.52	30.33	33.10	35.81	41.08	43.65	46.16	48.63	55.73	60.22	66.58	72.50						
140		19.83	21.40	22.96	26.04	29.08	32.06	34.99	37.88	43.50	46.24	48.93	51.56	59.18	64.02	70.90	77.33						
146		20.72	22.36	23.99	27.22	30.41	33.54	36.62	39.66	45.57	48.46	51.29	54.08	62.14	67.27	74.60	81.48						
152		21.60	23.32	25.03	28.41	31.74	35.02	38.25	41.43	47.64	50.68	53.66	56.59	65.10	70.53	78.30	85.62						
159					29.79	33.29	36.75	40.15	43.50	50.06	53.27	56.42	59.53	68.55	74.33	82.61	90.45	95.43	100.22	104.81	117.39	126.51	
168					31.56	35.28	38.97	42.59	46.17	53.17	56.59	59.97	63.30	72.99	79.21	88.16	96.67	102.09	107.32	112.35	126.26	136.50	
180					33.93	37.95	41.92	45.84	49.72	57.31	61.03	64.71	68.33	78.91	85.72	95.56	104.95	110.97	116.79	122.41	138.10	149.81	
194					33.69	41.06	45.38	49.64	53.86	62.14	66.21	70.23	74.20	85.82	93.31	104.19	114.62	121.33	127.84	134.15	151.91	165.35	
203					38.47	43.06	47.59	52.08	56.52	65.25	69.54	73.78	77.97	90.26	98.20	109.74	120.83	127.99	134.94	141.70	160.78	175.33	
219					41.63	46.61	51.54	56.42	61.26	70.77	75.46	80.10	84.68	98.15	106.88	119.60	131.88	139.82	147.57	155.11	176.57	193.15	